

**Clean Copy of Amended Claims 1, 16 and 26**

1. A solid non-effervescent compressed dosage form suitable for oral administration and adapted to disintegrate quickly in the gastro-intestinal tract comprising a racemic ibuprofen medicament present to an extent of 35% or more by weight to the dosage form and in homogeneous admixture with a carrier material comprising
- i) a compressible filler component combined with a disintegrating component;
  - ii) 3-20% solid alkali metal carbonate or bicarbonate by weight of the dosage form; wherein the dosage form is obtained by compressing said racemic ibuprofen medicament and said carrier material at a compression force above 80 MPa such that said dosage form has a crushing strength in the range 6.5-15 Kp and a disintegration time of less than 10 minutes, provided that the ibuprofen medicament does not contain a calcium salt of ibuprofen in combination with an alkali metal salt of ibuprofen.
16. A method of obtaining an onset-hastened analgesic and/or anti-pyretic response comprising the oral administration of a non-effervescent compressed solid dosage form adapted to disintegrate quickly in the gastro-intestinal tract comprising 35% or more by weight of a racemic ibuprofen medicament in homogeneous admixture with a carrier material comprising
- i) a compressible filler component combined with a disintegrating component and
  - ii) 3-20% solid alkali metal carbonate or bicarbonate by weight of the dosage form,

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wherein the dosage form is obtained by compressing said racemic ibuprofen medicament and said carrier material at a compression force above 80 MPa such that said dosage form has a crushing strength in the range 6.5-15 Kp and a disintegration time of less than 10 minutes, provided that the ibuprofen medicament does not include a calcium salt of ibuprofen in combination with an alkali metal salt of ibuprofen.

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26. A solid formulation suitable for oral administration and adapted to disintegrate quickly in the gastro-intestinal tract, said solid formulation having a layer comprising a compressed composition comprising a racemic ibuprofen medicament in homogeneous admixture with a carrier material comprising, the racemic ibuprofen medicament being present to an extent of 35% or more by weight of the composition and the carrier material comprising a compressible filler component combined with a disintegrating component characterised in that the carrier material comprises 3-20% solid alkali metal carbonate or bicarbonate by weight of the dosage form wherein the compressed composition is obtained by compressing said racemic ibuprofen medicament and said carrier material at a compression force above 80 MPa to provide a layer having a crushing strength in the range 6.5-15 Kp and a disintegration time of less than 10 minutes.